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Research paper

Poling-free relaxor-PbTiO₃ single crystalsHwang-Pill Kim^{a, 1, 2}, Geon-Ju Lee^{a, 1, 3}, Ju-Hyeon Lee^a, Jae-Hyeon Cho^{a, 4}, Hye-Lim Yu^a, Woo-Seok Kang^{a, 3}, Joo-Hee Kang^c, Ho-Yong Lee^d, Wook Jo^{a, *}^a Department of Materials Science and Engineering, Ulsan National Institute of Science and Technology (UNIST), Ulsan, 44919, Republic of Korea^c Department of Materials Analysis, Korea Institute of Materials Science, 797 Changwondaero, Seongsan, Changwon, Gyeongnam, 51508, Republic of Korea^d Department of Materials Science and Engineering, Sun Moon University, Asan, 31460, Republic of Korea

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ABSTRACT

Relaxor-PbTiO₃ ferroelectric single crystals have drawn attention aiming at high-end piezoelectric applications thanks to their excellent piezoelectric properties. Like all the other ferroelectrics, relaxor-PbTiO₃ single crystals can only be piezoelectrically active upon being electrically poled. However, this poled state is thermally unstable, limiting their uses because of their relatively low depolarization temperature. Here, we show that a non-destructible permanent poled state can be realized in relaxor-PbTiO₃ single crystals by forming a 0–3 composite in the presence of charged mobile point defects. We demonstrate this on solid-state grown 0.71 Pb(Mg_{1/3}Nb_{2/3})O₃–0.29PbTiO₃ single crystals doped with Mn (Mn-PMNT) as a donor with well-aligned and dispersed boron-rich MgO-based inclusions (MBIs). Mn-PMNT_{MBI} sharing [001] axis with arrayed MBIs were spontaneously polarized during cooling across the Curie temperature without an external electric field. The piezoelectric coefficient and dielectric permittivity of self-poled Mn-PMNT_{MBI} crystals were as large as 90% of that achieved by a direct-current poling treatment at room temperature, and such poled state was reproducible against repeated thermal cycles. We expect that the poling-free high-performance piezoelectric relaxor-PbTiO₃ single crystals offer an avenue for piezoelectric-based devices by removing the working temperature limit as one of the inherent fundamental limitations.

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1. Introduction

Piezoelectric materials have been widely employed for electro-mechanical transducers, leading to a number of novel applications, establishing a more than 30.9 billion USD-sized global market in 2022 [1] thanks to their electromechanical coupling. The piezoelectric-based electromechanical coupling is especially beneficial for high-speed, high-precision, and high-resolution devices [2–6] because it comes directly from cumulative atomic level interactions between structure and electrical dipole moments.

However, these advantages have, conversely, been a major drawback for versatile uses of piezoelectricity for high-stroke actuators and wide-band transducers due to its relatively small inducible mechanical deformation ($S_3 \sim 1\%$) and electromechanical coupling factor ($k_{33} \sim 0.7$).

The discovery of ultra-high piezoelectricity in relaxor-PbTiO₃ single crystals, represented by Pb(Zn_{1/3}Nb_{2/3})O₃–PbTiO₃ (PZNT) and Pb(Mg_{1/3}Nb_{2/3})O₃–PbTiO₃ (PMNT) [7,8] was a game changer for the piezoelectric industry because it has opened completely new applicational opportunities with their exceptionally large piezoelectric coefficients ($d_{33} > 1500$ pC/N, $S_3 > 1\%$) and electro-mechanical coupling ($k_{33} > 0.9$) [9,10]. Much efforts made to further enhance the electromechanical responses and stabilities of relaxor-PbTiO₃-based single crystals have been quite successful in alternating current poling [11], mechanical imprint effects [12,13], flattening energy landscapes [14,15], constructing phase boundaries [16], texturing [17–19] and precipitation hardening [20,21]. Especially it is worth noting that a recent discovery of Sm-doped PMNT demonstrates a giant piezoelectric coefficient ($d_{33} \sim 4100$ pC/N) [22].

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Despite the great success, however, stability and reliability during device operations have always been challenges because there is a clear trade-off between enhancing piezoelectric properties and securing their stability [3]. It is well-known that piezoelectricity peaks during symmetry-changing phase transformations with a sharp increase in compliance, *i.e.*, softening; thus, the room-temperature piezoelectric properties tend to become higher as a phase transformation temperature is in close proximity to room temperature [23]. This stability issue is no less significant than enhancing piezoelectricity, especially for practical applications, since even a self-heating inevitable with the hysteresis in electric-field-dependent polarization during operation could easily kill the piezoelectricity. Once depoled, the poled state cannot be recovered on-device. A complete repoling of failed piezoelements requires detaching from the working device, which is impractical in most cases. The strategies to manage this issue have, so far, been based mainly on engineering two parameters, *i.e.*, T_{R-T} (rhombohedral-to-tetragonal phase transformation temperature) and E_C (coercive field). The state of the art is Mn-doped PMNT-based single crystals, which are featured by an elevated T_{R-T} (>100 °C) and a relatively high E_C (>5 kV/cm) [24,25]. Nevertheless, the inherent instability issues in piezoelectricity remain unresolved.

An ultimate solution to resolving the stability issue will be to force the spontaneous polarization to be self-aligned along an intended specific orientation. The feasibility of this approach was demonstrated by He *et al.* [26] in a flux-grown Sn-doped PMNT single crystal. They claimed that a strong internal bias field was created *via* so-called symmetry-conforming defect dipoles [27], *i.e.*, reorientable defect complexes connecting reduced Sn^{2+} as an acceptor and charge-balancing oxygen vacancies. The so-called symmetry-conforming defect dipoles can, as the name implies, form a strong internal bias field only when the symmetry of the crystal is non-cubic. Once the macroscopic symmetry becomes cubic above Curie temperature (T_C), there is no driving force for the initially randomly oriented defect dipoles to be aligned with themselves. Likewise, there is no reason for an internal bias field to develop during cooling below T_C . However, in this work, attention should be paid to the fact that the internal bias field survives well above T_C . This means that, for an induced built-in bias field to be stable even above T_C , it should be free from the crystal symmetry because an internal bias field still exists at a cubic phase, which contradicts the symmetry-conforming defect dipole model.

A clue to overcoming this challenge was given by our recent work demonstrating that the spontaneous polarization of a textured ceramic can be forced to be aligned in the presence of an artificially generated bias field arising from included aligned ferroelectric templates, T_C of which exceeds that of the matrix ferroelectric ceramic [28]. A similar idea was suggested by incorporating semiconducting inclusions into polycrystalline piezoelectric ceramics as a 0–3 type composite, which improved their thermal stabilities with the existence of charges in the inclusions to compensate depolarization fields and thus maintained a poled state up to much higher temperatures [20,21]. However, their electro-mechanical properties are eventually depolarized in case a temperature passes through their T_C , implying the material must be repoled once it is heated above the T_C .

When MgO is added excessively, it is known that MgO-based fluid inclusions are frequently trapped inside growing PMNT single crystals because they are chemically inert [29,30]. Such fluid inclusions, commonly called negative crystals, are known to take their shape as the equilibrium shape of the encompassing crystal [30,31]. Therefore, the trapped fluid inclusions tend to be aligned preferentially sharing the same crystallographic orientations with the encompassing crystal. This means that they can play a role as serially connected charge collectors because the surfaces of MgO-

based inclusions (MBIs) are non-polar but ionic [32–34]. In this work, we present a strategy for realizing mass-producible perpetually self-polarizing Mn-doped $0.71 \text{ Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3\text{-}0.29\text{PbTiO}_3$ (Mn-PMNT) single crystals, once they are grown in the presence of excess MgO and B_2O_3 by a top-seeded solid-state crystal growth method (Fig. 1). It should be noted that these so-called self-poling effects are highly repeatable and stable after several heat treatments above their T_C , and such self-polarized phenomena are retained even after annealing at much higher temperatures such as 700 °C (Fig. S1) as well as repeated electrical cycling at high frequencies (Fig. S2).

2. Experimental section

2.1. Sample preparation

(001)-oriented pristine $0.71 \text{ Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3\text{-}0.29\text{PbTiO}_3$ (abbreviated as PMNT_{MBI}) and a series of Mn-doped $0.71 \text{ Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3\text{-}0.29\text{PbTiO}_3$ (0.1% (in mole) Mn doped case is specifically abbreviated as $\text{Mn-PMNT}_{\text{MBI}}$) single crystals were prepared into a thickness mode ($k_t = 3.0 \text{ mm} \times 3.0 \text{ mm} \times 0.5 \text{ mm}$) by a solid-state single crystal growth (SSCG) method (Ceracomp, Cheonan, South Korea). A large number of samples can be obtained from a large piece of as-grown crystals (Fig. 1b). One of the greatest advantages of the SSCG method is the compositional homogeneity that guarantees minimal fluctuation in the material properties as long as the pieces come from the same large piece [35]. To ensure the reproducibility of the self-poling effect in $\text{Mn-PMNT}_{\text{MBI}}$, we tested over 10 crystal pieces and confirmed their self-poling effect. We have also confirmed that the self-poling effect is consistently exhibited even after at least 20 cycles of heat treatment (Fig. S3). Pb_3O_4 (99.9%, Alfa Aesar, Ward Hill, MA), MgNb_2O_6 (99.9%, H. C. Starck GmbH, Newton, MA), and TiO_2 (99.99%, Ishihara, San Francisco, CA) were used as raw powder for the pristine PMNT_{MBI} . In $\text{Mn-PMNT}_{\text{MBI}}$, Columbite $\text{Mg}_{1-x}\text{Mn}_x\text{Nb}_2\text{O}_6$ was prepared for the Mn ions to intendedly substitute the Mg ions to ensure the incorporated Mn to be donor or at least isovalent dopant. The Boron oxide compound was added for the sintering aids. Detailed sample preparations can be found elsewhere [25]. The crystal structure of powders and crystals was verified using X-ray diffraction (XRD: D8 ADVANCE, Bruker AXS, USA) with $\text{Cu}_{K\alpha}$ radiation (Fig. S4). The valences of incorporated Mn dopants were determined by X-ray photoelectron spectroscopy (XPS: K-alpha, ThermoFisher, USA). The spectra were fitted with three peaks at 641.2, 642.2 eV, and 644.4 eV, which corresponded to the valence of Mn^{2+} , Mn^{3+} , and Mn^{4+} , respectively (Fig. 1c). The gold electrode was sputtered on the (001) faces of platelet single crystals for electrical and electro-mechanical property measurements. Scanning electron microscopy (SEM) and electron backscattered diffraction (EBSD) image was gained by high-resolution energy dispersive spectroscopy (HREDS, Oxford instruments NanoAnalysis, Ultim Max 170). Based on the SEM images, we identified the well-developed facets of boron-rich MgO-based inclusions in comparison with pores and boron-deficient inclusions that had a round-shaped configuration or an irregular pattern. In the SEM images, we observed several pores that commonly exist in SSCG crystals. One should pay attention to the fact that pores can be minimized using an advanced sintering technique such as hot-pressing. However, it has been shown that the increase in the density by removing such pores was ineffective in increasing piezoelectric properties. More importantly, even in the presence of such large pores, the SSCG crystals still show as good piezoelectric and dielectric properties as the other crystals grown by a melting-involved growth technique (Table S1). More importantly, one of the best piezoelectric properties was reported in donor-doped single crystals grown by an SSCG method [36]. All

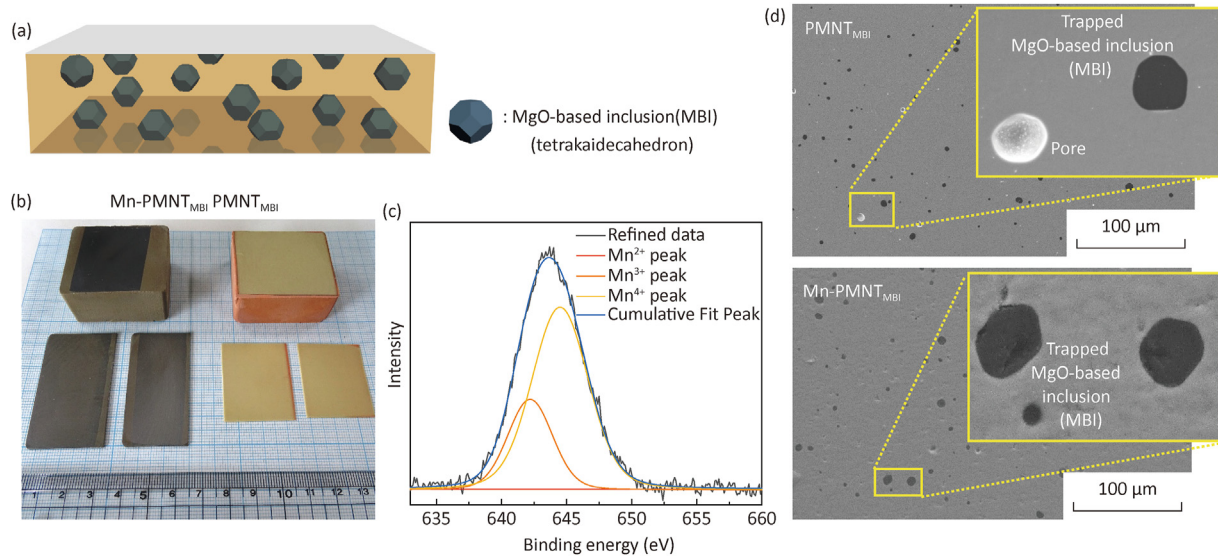


Fig. 1. (a) Schematic illustration of PMNT_{MBI} and Mn-PMNT_{MBI} single crystals forming a 0–3 composite. (b) As-grown and machined pristine PMNT_{MBI} and Mn-PMNT_{MBI} single crystals. (c) X-ray photoelectron spectroscopy (XPS) for the Mn 2p orbital of the Mn-PMNT_{MBI} single crystal. (d) Typical microstructure images of the (001) surface of the PMNT_{MBI} and Mn-PMNT_{MBI} single crystals.

these imply that the correlation between the porosity and the piezoelectric properties has to be better clarified as a future investigation.

2.2. Dielectric, piezoelectric, and ferroelectric measurements

For DC-poling, a DC electric field was applied to samples with an amplitude of 10 kV/cm for 300 s at a poling temperature of 20 °C. The crystals were always annealed at 300 °C for 10 min before all poling processes with shorted top and bottom electrodes. After achieving a poled state, including self-poling, piezoelectric coefficients (d_{33}) were measured using a quasi-static piezo d_{33} m (YE2730, SINOCERA, China) at room temperature. For polarization hysteresis loops, a bipolar triangle electric field was applied to samples with an amplitude of 15 kV/cm, a frequency of 1–50 Hz, a cycle number of 1–20,000 and a temperature of 20–200 °C using a ferroelectric measurement system (aixPES, aixACCT, Germany).

The temperature-dependent dielectric permittivity ($\epsilon''_{33}/\epsilon_0$) curves were measured in a customized furnace with an impedance/gain-phase analyzer (HP4194A, Agilent, USA) with an amplitude of 0.5 V, a frequency of 1 kHz–10 MHz and a temperature of 20–200 °C. Impedance spectra were also obtained by the same impedance/gain-phase analyzer in a range of 1 kHz–10 MHz with an amplitude of 1 V and a temperature of 20–200 °C. Electromechanical coupling factors for thickness mode (k_t) were calculated based on impedance spectra using the same impedance analyzer at a room temperature. The poling and depoling currents during thermal cycles were obtained in a customized furnace with a picoammeter (Keithley 487, Keithley, USA) with a temperature of 20–200 °C.

3. Results and discussion

To avoid any possible confusion regarding the crystal notation, we denote our PMNT crystals with a subscript MBI because all the PMNT single crystals used in this study include MBIs in the form of a 0–3 composite (Fig. 1a), i.e., the PMNT single crystal and Mn-doped PMNT single crystal as PMNT_{MBI} and Mn-PMNT_{MBI}, respectively. The MBI subscript indicates that the boron-rich MgO-based

inclusions are distributed within the PMNT and Mn-PMNT matrix. One of the most readily identified signatures for the incorporation of Mn ions into the PMNT lattice is the change in the color as depicted in Fig. 1b–i.e., from a desaturated dark yellow to a very dark grayish yellow. It is well-known that the changes in the color center are accompanied by a disturbance in the existing crystal field due to the formation of point defects. Given that Mn ions were introduced in the form of MnNb₂O₆ by replacing MgNb₂O₆ (Fig. S5), they are expected to be isovalent substitutes. However, X-ray photoelectron spectroscopy (XPS) on Mn 2p orbital revealed that most Mn²⁺ were transformed largely into Mn³⁺ and partly into Mn⁴⁺, causing the major point defects to be cation vacancies; thus, the substituted Mn ions are mostly donors (Fig. 1c).

Fig. 1d is scanning electron micrographs of pristine PMNT_{MBI} and Mn-PMNT_{MBI}, both of which exhibit trapped and dispersed boron-rich MBIs with well-developed faceted interfaces compared with the pores and the boron-deficient inclusions that have a round-shaped configuration or an irregular pattern (Fig. S6). Interestingly, all the trapped MBIs are nicely arrayed crystallographically, though what enabled such excellent alignment to be possible is not clear yet (Figs. S7 and S8). The function of boron-rich MBIs, which serve as the primary mechanism for self-poling by forming the 0–3 composite with a single crystal, will be elaborated on later.

Fig. 2a is a comparative presentation of the room-temperature polarization hysteresis loop of PMNT_{MBI} and Mn-PMNT_{MBI} with different levels of Mn doping. One can see that the magnitude of the internal bias field increases rapidly when the amount of Mn increases. Interestingly, the development of the internal bias field is an additive to the existing polarization state of the pristine PMNT_{MBI} in that only the positive side of the coercive field increases with the increasing Mn content. Our study revealed that the internal bias field reaches its maximum value of 1.0 kV/cm when the doping level reaches 1.0% (in atomic) (Fig. 2b). Further increases in the doping level started to deteriorate the functional properties, though the magnitude of the internal bias field remained practically the same; therefore, we focus only on Mn-PMNT_{MBI} with 1.0% Mn doping in this contribution.

Though considerably small, the pristine PMNT_{MBI}, as well as

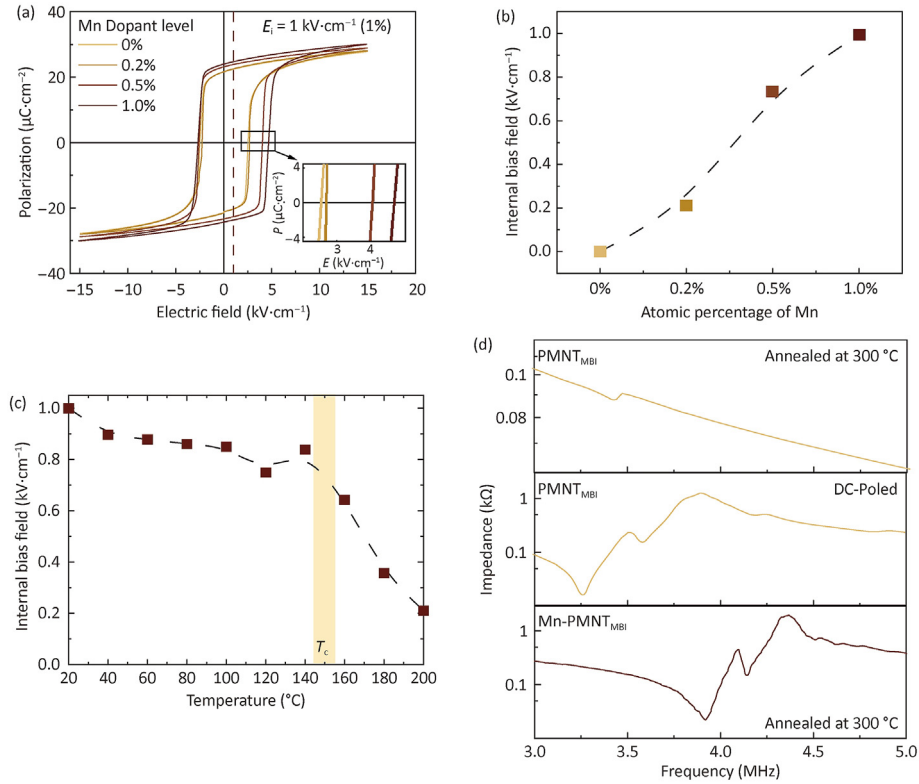


Fig. 2. (a) Room-temperature polarization hysteresis loops and (b) calculated internal bias field of the PMNT_{MBI} and $\text{Mn-PMNT}_{\text{MBI}}$ as a function of doping level. (c) Change in the internal bias field as a function of temperature. (d) Impedance spectroscopy of the PMNT_{MBI} measured at room temperature right after being thermally annealed at 300 °C (above T_c), DC-Poled PMNT_{MBI} , and $\text{Mn-PMNT}_{\text{MBI}}$ measured at room temperature right after being thermally annealed at 300 °C.

0.2% doped $\text{Mn-PMNT}_{\text{MBI}}$, also exhibits an internal bias field of 0.2 kV/cm, which is consistent with the presence of a trace of a vibration mode. Given that such an internal bias field is typically formed when acceptor-oxygen vacancy defect associates are generated by incorporating acceptor dopants [27], the observed internal bias field by Mn as a donor is unusual. Furthermore, we observed that the internal bias field was maintained preferentially along the [001] direction even above 200 °C that is more than 50 °C above T_c (Fig. 2c). We can say that the observed internal bias field has a different origin from that formed by the usual acceptor-oxygen vacancy defect dipoles. Since acceptor-oxygen vacancy defect dipoles should conform to the given crystal symmetry [27,37], they have no preferential crystallographic directionality when the macrosymmetry of crystals is cubic.

It is well-known that as-prepared ferroelectrics are in a multi-domain state, meaning that macroscopic net polarization is zero. Therefore, as-prepared specimens must be electrically poled along a certain crystallographic direction by applying an external electric field for the inherent piezoelectricity to be activated. However, $\text{Mn-PMNT}_{\text{MBI}}$ is already piezoelectrically active even in its as-prepared state, evident from the presence of a multitude of vibration modes (Fig. 2d). It is noted that the impedance spectrum stays practically the same before and after poling treatment, while it changes dramatically in the pristine PMNT_{MBI} . A detailed list of material properties of self-poled $\text{Mn-PMNT}_{\text{MBI}}$ single crystals is provided in Table S1 in comparison with other single crystals grown by melting-involved growth techniques.

Fig. 3a depicts the change in the charging state of electrically poled PMNT_{MBI} and $\text{Mn-PMNT}_{\text{MBI}}$, measured during a thermal cycle, i.e., heating up to 200 °C and a subsequent cooling back to room temperature. As noted, electrical poling treatment induces a

macroscopic net polarization state by aligning the initially randomly oriented local polarization vectors through current injection onto the electrodes. This means that any loss in the net polarization state leads to a current flow out of the specimen. Two outbound current flows are denoted in the poled PMNT_{MBI} during heating, which is typical for relaxor-PT crystals. About 80% of the polarization state is lost across T_{R-T} , and the rest passes T_c . As naturally expected, this type of thermal cycle completely depoles PMNT_{MBI} with no chance for the lost polarization to be recovered during subsequent cooling in the absence of an external electric field since there is no driving force for aligning polarization elements along any specific orientations.

The temperature-dependent polarization state of $\text{Mn-PMNT}_{\text{MBI}}$ during a thermal cycle shows a unique behavior. We note three distinct features. One is that T_{R-T} , which is commonly known as a phase transformation temperature between a low-temperature rhombohedral and a high-temperature tetragonal phase, unexpectedly increases the polarization state during heating, indicating that the spontaneous polarization is aligned by itself. Another is that the lost polarization recovers itself up to ~90% even in the absence of an external electric field during cooling (The detailed process of calculating polarization from temperature-dependent current measurements can be found in Fig. S9). This recovery is also observed in the piezoelectric coefficient, which can be noticed in Fig. 3b, and it has been confirmed to persist even after performing repeated thermal cycles. The 10% degradation is seen to be related to a partial depoling across T_{R-T} during cooling, which again strongly suggests that the internal bias field is not associated with the crystal symmetry but fixed along the [001] direction. Finally, despite the fact that relaxor- PbTiO_3 single crystals are known to possess relaxor characteristics [38], $\text{Mn-PMNT}_{\text{MBI}}$ single crystals

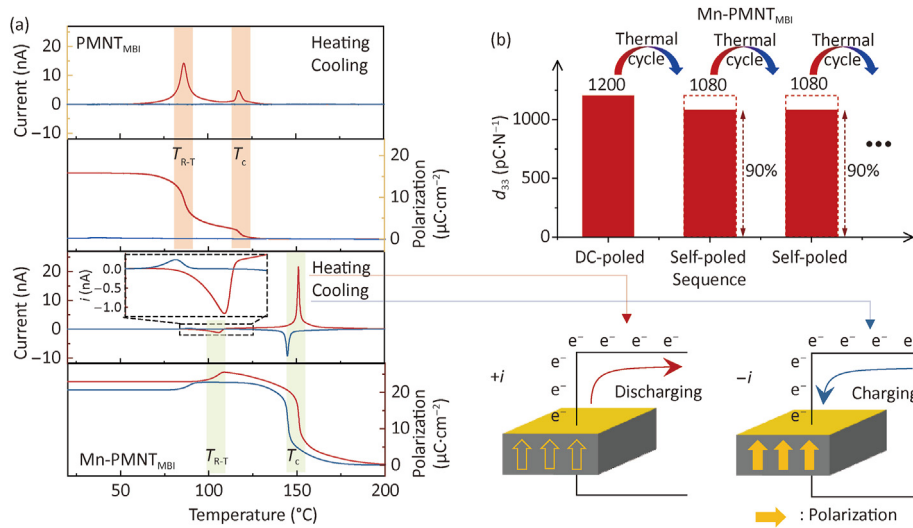


Fig. 3. (a) A comparative current measurement and the consequent changes in the polarization state of poled PMNT_{MBI} and $\text{Mn-PMNT}_{\text{MBI}}$ measured during a thermal cycle up to $200\text{ }^{\circ}\text{C}$. During the heating process (the red arrow), the pre-existing long-range ordered polarization (the solid yellow arrows) disappears as it passes through T_c . Then, during the cooling process (the blue arrow), starting around $180\text{ }^{\circ}\text{C}$, $\text{Mn-PMNT}_{\text{MBI}}$ begins to be poled again, resulting in the re-emergence of the long-range ordered polarization (the hollow yellow arrows). (b) Graph representing the change in the piezoelectric coefficient of $\text{Mn-PMNT}_{\text{MBI}}$ single crystal according to the heat treatment cycle.

behave like normal ferroelectrics and hence show a first-order phase transformation at so-called $T_{\text{R-T}}$, whereas PMNT_{MBI} single crystals do not show any peaks regarding phase transformations in the vicinity of $T_{\text{R-T}}$ during cooling. We deduce that such a transition from relaxor ferroelectrics to normal ferroelectrics is attributed to the existence of the internal bias field, making polar entities of the former transformed into long-range ordered ferroelectric phases of the latter.

To understand the underlying mechanism for the observed self-poiling, we quenched $\text{Mn-PMNT}_{\text{MBI}}$ crystal from $300\text{ }^{\circ}\text{C}$, at which the crystal is close to a paraelectric cubic. As shown in Fig. 4a, no piezoelectric vibration mode is discerned in the impedance spectrum of the quenched $\text{Mn-PMNT}_{\text{MBI}}$, meaning that an unpoled state is induced by the quenching. Hence, the net polarization of the quenched crystal is close to zero. Temperature-dependent dielectric permittivity of the quenched crystal is presented in Fig. 4b in comparison with that of both DC-poled PMNT_{MBI} and self-poled $\text{Mn-PMNT}_{\text{MBI}}$. One can see that the shape profile of quenched $\text{Mn-PMNT}_{\text{MBI}}$ is similar to that of DC-poled PMNT_{MBI} , i.e., two successive increases in the permittivity values at $T_{\text{R-T}}$ and T_c . On the contrary, the dielectric permittivity of self-poled $\text{Mn-PMNT}_{\text{MBI}}$ drops at $T_{\text{R-T}}$, resulting from the reduction in the domain walls due to domain growth, i.e., poling (a poling current is detected at $T_{\text{R-T}}$, Fig. 3), in the presence of the [001]-oriented internal bias field.

Attention needs to be paid to the fact that $\text{Mn-PMNT}_{\text{MBI}}$ is unpoled by the quenching treatment poles of itself during heating across $T_{\text{R-T}}$, as manifested in Fig. 4c. As noted, $T_{\text{R-T}}$ is commonly referred to as the temperature where the low-temperature rhombohedral is transformed into the high-temperature tetragonal symmetry. Considering some polarization switching of spontaneous polarization vectors from $\langle 111 \rangle$ to [001] or $[00\bar{1}]$ direction at $T_{\text{R-T}}$, one may expect that at least a partial self-poiling should have been induced in the quenched $\text{Mn-PMNT}_{\text{MBI}}$ at $T_{\text{R-T}}$ during a heat cycle (Fig. S10). Furthermore, the fact that the suppressed self-poiling state by the quenching treatment was reactivated simply by heating up the specimen to the high-temperature regime suggests that the [001]-oriented internal bias field should develop simultaneously with the appearance of spontaneous polarization accompanied by a long-range order. This conclusion is well-supported by the observation that the internal bias field can still

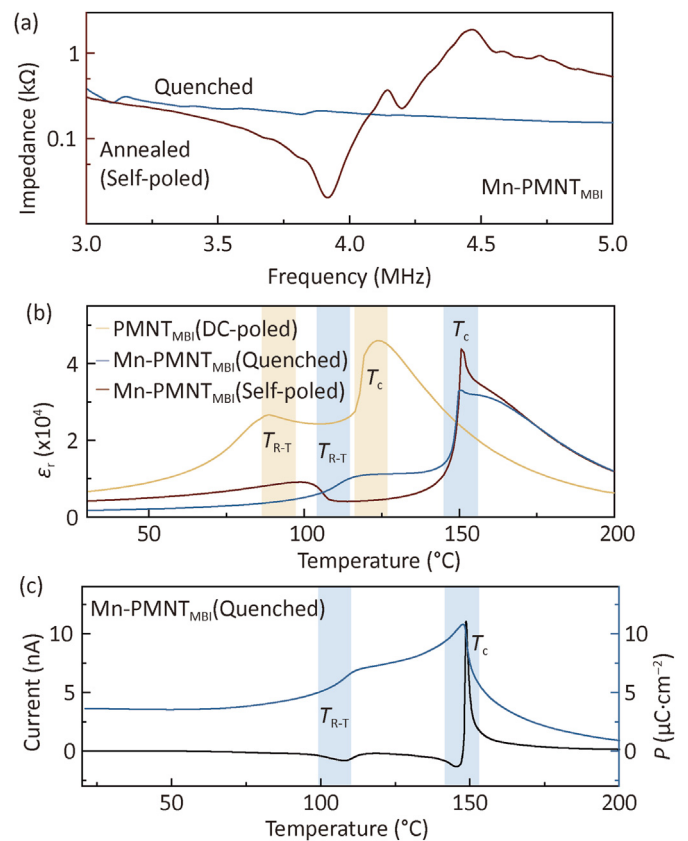


Fig. 4. (a) Frequency sweep of the impedance of the $\text{Mn-PMNT}_{\text{MBI}}$, furnace-cooled and quenched after being thermally annealed at $300\text{ }^{\circ}\text{C}$. (b) Comparative temperature-dependent dielectric permittivity of the self-poled and quenched $\text{Mn-PMNT}_{\text{MBI}}$ in reference to the DC-poled PMNT_{MBI} . (c) Current measurement on the quenched $\text{Mn-PMNT}_{\text{MBI}}$ during heating.

be induced in response to an external electric field, even when the net spontaneous polarization is absent as the crystal is heated up above T_c . (Fig. 2c).

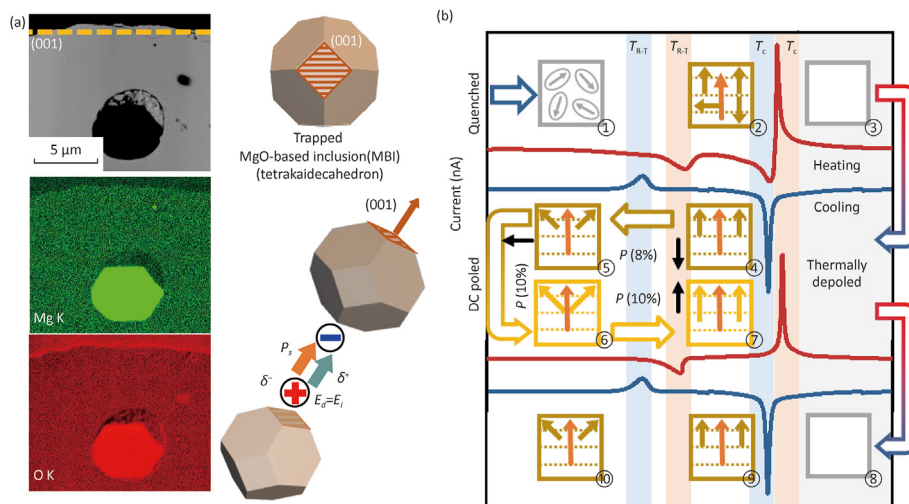


Fig. 5. (a) Backscattered electron image and energy-dispersive spectroscopy mapping images of a MBI in the view of the perpendicular surface to (001). (b) A schematic illustration of the changes in the polarization states after a quenching treatment, followed by two successive thermal annealing treatments.

As previously stated, the boron-rich MBI with well-developed faceted interfaces can be observed to be closely aligned with the (001) surface. The facets were identified as $\{100\}_{pc}$ and $\{111\}_{pc}$ (the subscript 'pc' denotes pseudocubic indices), as visualized in Fig. 5a. A statistical analysis (Fig. S11) on the shape of the included MBIs enables us to model them to be a tetrakaidecahedron composed of six $\{100\}_{pc}$ and eight $\{111\}_{pc}$ planes. The appearance of spontaneous polarization along the [001] direction is mediated by an internal bias field formed by the Mn-induced space charges segregating at the $\{100\}_{pc}$ planes of MBIs. As noted, the $\{100\}_{pc}$ surfaces of MBIs terminate discretely with the ionic species of Mg^{2+} and O^{2-} ; thus, the surface can easily accommodate charged species [32–34,39–41]. This means that once the amount of mobile charges is large enough in the system, any electric field induced by the development of a spontaneous polarization could force the mobile charges to migrate towards the $\{100\}_{pc}$ surfaces of MBIs, giving rise to the appearance of an electric field that counterbalances the local electric field originating from the spontaneous polarization, which makes the origin for the self-poling even in the absence of an external electric field. What we have discussed so far is summarized with a schematic illustration in Fig. 5b. Furthermore, our arguments are also supported by a self-poling effect of [110]-oriented single crystals wherein a net polarization generated by self-poling, *i.e.* [001]-oriented internal bias field, should be less than [001]-oriented single crystals according to mathematical calculations (Figs. S12 and S13).

4. Conclusions

The Mn-PMNT_{MBI} single crystals were prepared by a solid-state crystal growth method (SSCG). They exhibited a spontaneous self-alignment of polarizations during cooling through T_c , *i.e.*, self-poling. Temperature-dependent current measurements and calculated polarization variations during thermal cycles identified space charge-induced local electric field counter-balancing the spontaneous polarization inherent to the crystal as the driving force for self-poling. The piezoelectric coefficient of self-poled crystals reached about 90% of the value achieved by DC-poling at room temperature due to a partial depoling across the so-called T_{R-T} . Given that the thermal stability of piezoelectric materials in terms of both working environments and self-heating during operation is a ceaseless concern to the device engineers, we expect that the

currently reported perpetually self-activating piezoelectricity has an unprecedented impact on the piezoelectric industry.

CRediT authorship contribution statement

Hwang-Pill Kim: Data curation, Formal analysis, Writing – original draft. **Geon-Ju Lee:** Data curation, Formal analysis, Investigation, Methodology. **Ju-Hyeon Lee:** Data curation, Methodology, Visualization, Writing – review & editing. **Jaehyeon Cho:** Visualization. **Hye-Lim Yu:** Methodology. **Woo-Seok Kang:** Methodology. **Joo-Hee Kang:** Methodology. **Ho-Yong Lee:** Methodology. **Wook Jo:** Conceptualization, Formal analysis, Writing – review & editing.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jmat.2024.05.002>.

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