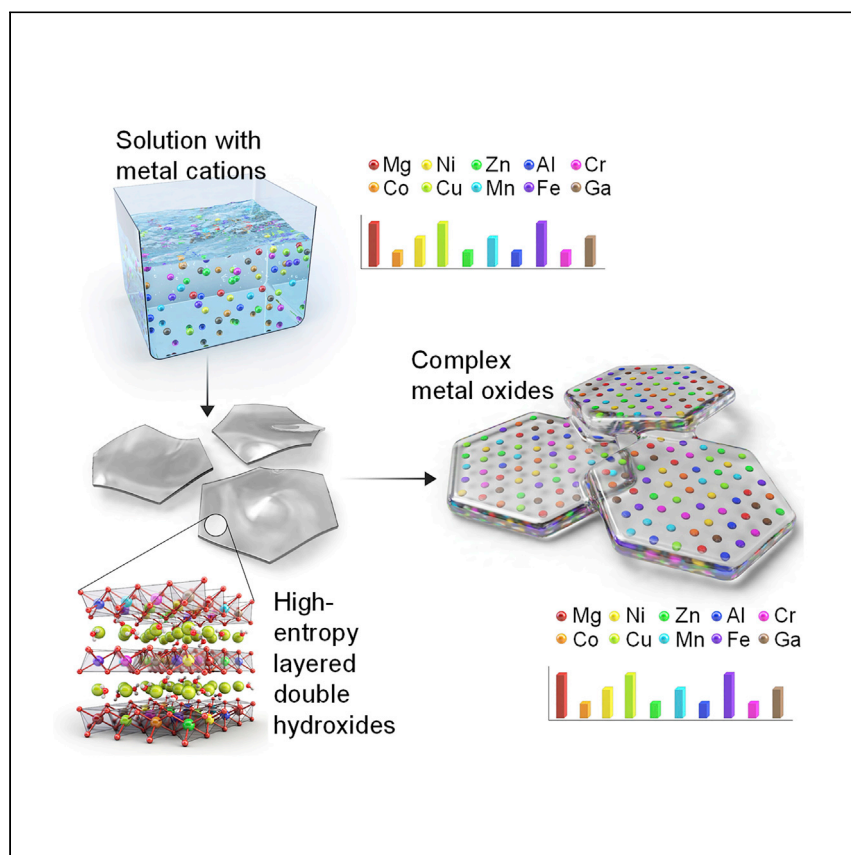


Article

A solution-based route to compositionally complex metal oxide structures using high-entropy layered double hydroxides



A solution-based synthesis of compositionally complex metal oxides is challenging. Kim et al. prepare high-entropy layered double hydroxides containing 10 different metal cations by a solution-based route. The high-entropy materials are transformed into compositionally complex metal oxides with controlled compositions by simple heat treatments.

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Highlights

Formation of high-entropy layered double hydroxides with 10 different metal cations

Solution-based preparation of composition-controlled complex metal oxides

Article

A solution-based route to compositionally complex metal oxide structures using high-entropy layered double hydroxides

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SUMMARY

Although complex metal oxides with tailored compositions are increasingly in demand for applications in advanced technologies, their preparation by solution-based routes, which are typically low cost and easy to scale up, is challenging. Here, we report high-entropy layered double hydroxides (HE-LDHs) having complex compositions as precursors for complex metal oxides. Furthermore, we reveal that the ionic radii are the key factors determining the incorporation of the metal cations into the hydroxide layers, which can contain up to 10 different kinds of metal cations simultaneously having a metal cation ratio inherited from the reaction solution. Furthermore, spinel-based complex oxides can be prepared by heat treating the HE-LDHs in air, and their metal cation ratios are maintained over expansive heat-treatment temperatures (up to 1,200°C). Therefore, the results reveal that complex oxides with tailored compositions can be prepared using solution-based approaches, enabling the large-scale fabrication of oxides with precisely controlled physicochemical properties for various applications.

INTRODUCTION

Complex metal oxides (i.e., metal oxides with complex compositions) have unique physicochemical properties that cannot be achieved by metal oxides with simple compositions. Hence, complex oxides have attracted attention in a wide range of fields such as electronics, magnetic materials, capacitors, actuators, memory devices, batteries, and solar cells.^{1–11} To date, complex oxide films and nanostructures have been prepared mainly by physical vapor deposition such as pulsed laser deposition (PLD) and molecular beam epitaxy (MBE) because these methods allow precise control over the composition of the deposited materials. In contrast, solution-based syntheses have advantages over physical vapor deposition, particularly concerning the applications of the prepared materials. In particular, these methods are more economical because they are energy efficient and easy to scale-up. On the other hand, in solution-based methods, there is little control over the material composition. For example, even if reaction solutions contain diverse metal cations, during the formation of thermodynamically stable solid-state phases, only the metal cations needed to construct these stable crystal phases are taken from solution, thus excluding other solution components.¹² Furthermore, as the compositional complexity of a solution-based growth system increases, achieving the desired material compositions becomes more challenging.

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Interestingly, however, layered double hydroxides (LDHs), which are ionic lamellar solids, can be readily prepared by solution-based synthetic methods and can contain several combinations of metal cations.^{13,14} Moreover, LDHs are characterized by the dispersion (rather than segregation) of metal cations throughout the metal hydroxide layers.^{15,16} Therefore, because of this high degree of compositional freedom, LDHs themselves have been used in a variety of applications, for example, as catalysts, supercapacitors, and battery, solar cell, and sensor components, as well as for energy conversion applications.^{17–23} LDHs can also be used as precursors for functional mixed metal oxides (MMOs).²⁴

To date, the discussion of the composition of LDHs has mainly focused on their applications. Moreover, studies investigating the control of LDH composition remain rare. Furthermore, although LDHs are known for their compositional variety, not all types of metal cations can be contained in the metal hydroxide layers. However, currently, the rules behind the choice of metal cation remain unknown. This is crucial information because the composition of the LDH strongly influences its physico-chemical properties and those of any derived MMOs.

Therefore, in this study, we investigated the formation of LDHs to reveal the factors determining metal cation incorporation into the metal hydroxide layers of LDHs and to show the possibility of forming high-entropy LDHs (HE-LDHs) containing various metal cations. Recently, high-entropy materials,²⁵ such as alloys,^{26,27} oxides,^{28–30} and carbides,³¹ have received great attention because of their promising properties. High-entropy materials are characterized as having five or more elements homogeneously distributed in a single phase with random occupancy.³² These materials could have properties tailored by varying the multi-component structures having maximized configurational entropy.^{25,28} Furthermore, because of their unique properties (variation in components, crystal structure, and stoichiometry) and cocktail effects, high-entropy materials have been investigated intensely for various applications in processes such as methanol oxidation,²⁵ the oxygen-evolution reaction,^{32–34} and Li-ion battery technology.^{30,35–38} In addition, the compositional controllability and metal cation dispersibility of LDHs are further investigated. Furthermore, the relationships between the crystal structures and compositions of LDHs and MMOs derived by heat treatment were studied. We found that the metal cations were uniformly distributed in the LDHs and the ratios of metal cations in the reaction solution were preserved in the LDHs and calcined products, suggesting their applications as high-temperature-resistant information storage materials (Figure 1).

RESULTS AND DISCUSSION

Preparation and characterization of high-entropy LDHs

LDHs are composed of octahedrons having metal cations at the centers (Figure 1). Figure 2 shows a structure field map with the ionic radii of various metal cations. We conducted co-precipitation with combinations of all the metal cations in the map except the noble metals marked by green triangles and metal cations that cannot be used in solution-based methods. Combinations of metal cations (pairs of 2+ and 3+ cations) marked by the red rhombuses resulted in the formation of LDHs. Notably, the metal cations in the shaded area (i.e., those having ionic radii less than 98 pm) in the map formed LDHs. Based on Pauling's first rule, if the ionic radius of OH^- is 133 pm with a coordination number of 3, a cation with an ionic radius between 55 pm and 98 pm should be stable in the metal hydroxide octahedron.³⁹ However, for cation ionic radii larger than 98 pm, higher coordination geometries should be preferred, thus making it difficult to form the octahedral structure. The

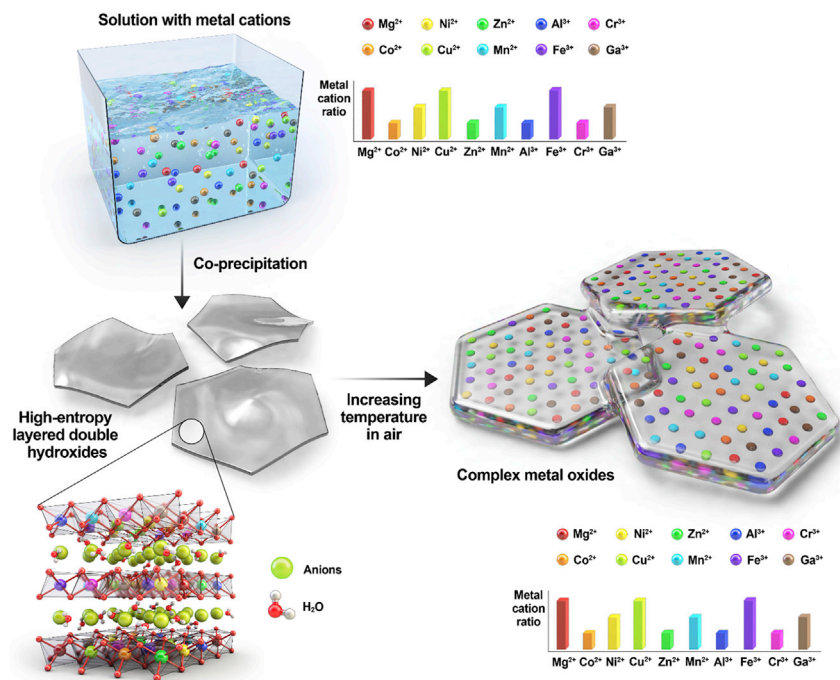


Figure 1. Schematic illustration of HE-LDHs and complex metal oxides

Schematic of the formation of HE-LDHs from solution with various metal cations and the transformation of the HE-LDHs to complex metal oxides.

metal cations that could not occupy the octahedral centers in this study have ionic radii greater than 98 pm. This trend indicates that the ionic radius of the metal cation is the deciding factor in the formation of the hydroxide octahedrons of LDHs.

Next, we synthesized HE-LDH powder samples from aqueous solutions containing equimolar amounts of 10 metal cations (0.07 M each) of Mg, Co, Al, Ni, Fe, Cr, Cu, Zn, Mn, and Ga (i.e., the 10 metal cations that could be successfully incorporated into the metal hydroxide layers; Figure 2). The X-ray diffraction (XRD) patterns of the as-prepared powders (Figure 3Ai) are typical of LDH materials (ICDD 00-014-0191), with peaks corresponding to the (003), (006), (009), (015), (110), and (113) planes. No other crystalline phases were detected. The scanning electron microscopy (SEM) image (Figure 3Bi) shows that the precipitates have typical sheet-like morphologies of LDHs. No other morphologies were observed. Interestingly, the inductively coupled plasma optical emission spectroscopy (ICP-OES) results show that the as-prepared HE-LDHs inherited the metal cation ratios of the reaction solutions (Figure 3Ci). The transmission electron microscopy (TEM) images of the HE-LDHs (Figures S1A and S1B) show that the LDHs are highly crystalline and stacked in layers. Note that the white boxed area in the scanning TEM high-angle annular dark-field (STEM-HAADF) image in Figure S2A (200-nm scale bar) corresponds to the area of the STEM-HAADF image in Figure 3D (20-nm scale bar). The STEM-HAADF images and the corresponding energy dispersive X-ray spectroscopy (EDS) elemental maps (Figure 3D; Figure S2A) reveal that the 10 different metal cations were uniformly distributed throughout the structures.

The Fourier transform infrared (FTIR) spectrum of the HE-LDHs is shown in Figure S3. The OH stretching vibrations of the octahedral hydroxide layer and H₂O molecules

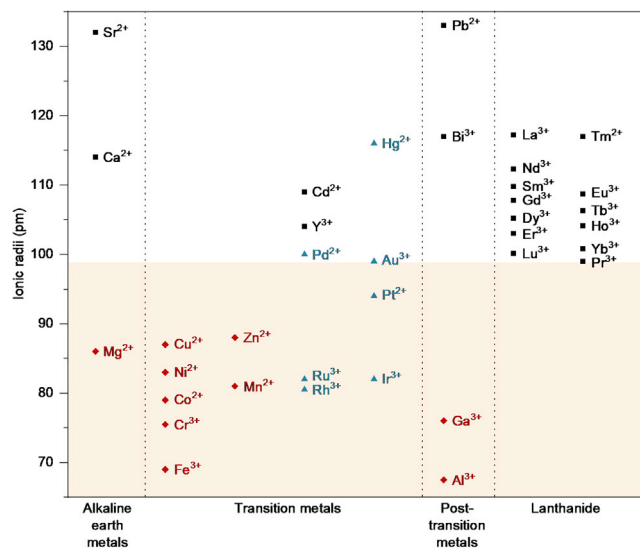


Figure 2. Structure field map of layered double hydroxide structures

Red rhombuses, LDHs with the corresponding metal cations were formed; black squares, LDHs with the corresponding metal cations were not formed; green triangles, noble metals.

in the interlayer space appear around $3,400\text{ cm}^{-1}$, and the hydrogen bonding of H_2O molecules to CO_3^{2-} ions in the interlayer space results in a shoulder at $2,960\text{ cm}^{-1}$.^{40,41} The OH vibrations of interlayer H_2O molecules are characterized by the band at $1,640\text{ cm}^{-1}$,^{42,43} and the bands at $1,510$ and $1,360\text{ cm}^{-1}$ are characteristics of the stretching vibrations of interlayer CO_3^{2-} ions.⁴⁴ The M-O lattice vibrations are observed as a band below 800 cm^{-1} .⁴⁵ Furthermore, the oxidation state of Fe and its chemical environment in the HE-LDHs were investigated using Mössbauer spectroscopy (Figure S5). At ambient temperature, the spectrum is an electric quadrupole doublet of Fe^{3+} with a quadrupole splitting (ΔE_Q) of 0.67 mms^{-1} , isomer shift (δ) of 0.22 mms^{-1} , and line width (Γ) of 0.43 mms^{-1} . Combined with the EDS elemental mapping results, the Mössbauer data indicate that the metal cations are homogeneously distributed in the single-phase compound.

Preparation and characterization of compositionally complex metal oxides derived from high-entropy LDHs

Next, the structural and chemical changes to the HE-LDHs on heat treatment in air were investigated. After heat treatment at 300°C , the peaks corresponding to LDH disappeared from the XRD patterns, and broad peaks corresponding to the (111), (220), (311), (400), (422), (511), and (440) planes of spinel oxides peaks (ICDD 00-050-0235) appeared (Figure 3Aii). This result indicates that the layered structure of the HE-LDHs collapses as a result of dehydroxylation⁴⁶ and small spinel oxide crystal grains are formed. Nevertheless, the outer shapes of the calcined structures remained similar to those of the as-prepared HE-LDHs (Figure 3Bii).

The HE-LDHs prepared in this study are characterized as having a good dispersion of the different metal cations without segregation, and crucially, the cation ratios of the HE-LDHs were maintained after heat treatment (Figure 3Cii). In addition, the transformation of the HE-LDHs into metal oxides required a lower energy of formation than those of conventional solid-state reactions, as shown by the appearance of reflections corresponding to the spinel structure after calcination at 300°C (Figure 3Aii). This result is probably because of the small diffusion distances of the constituent cations in the LDHs.

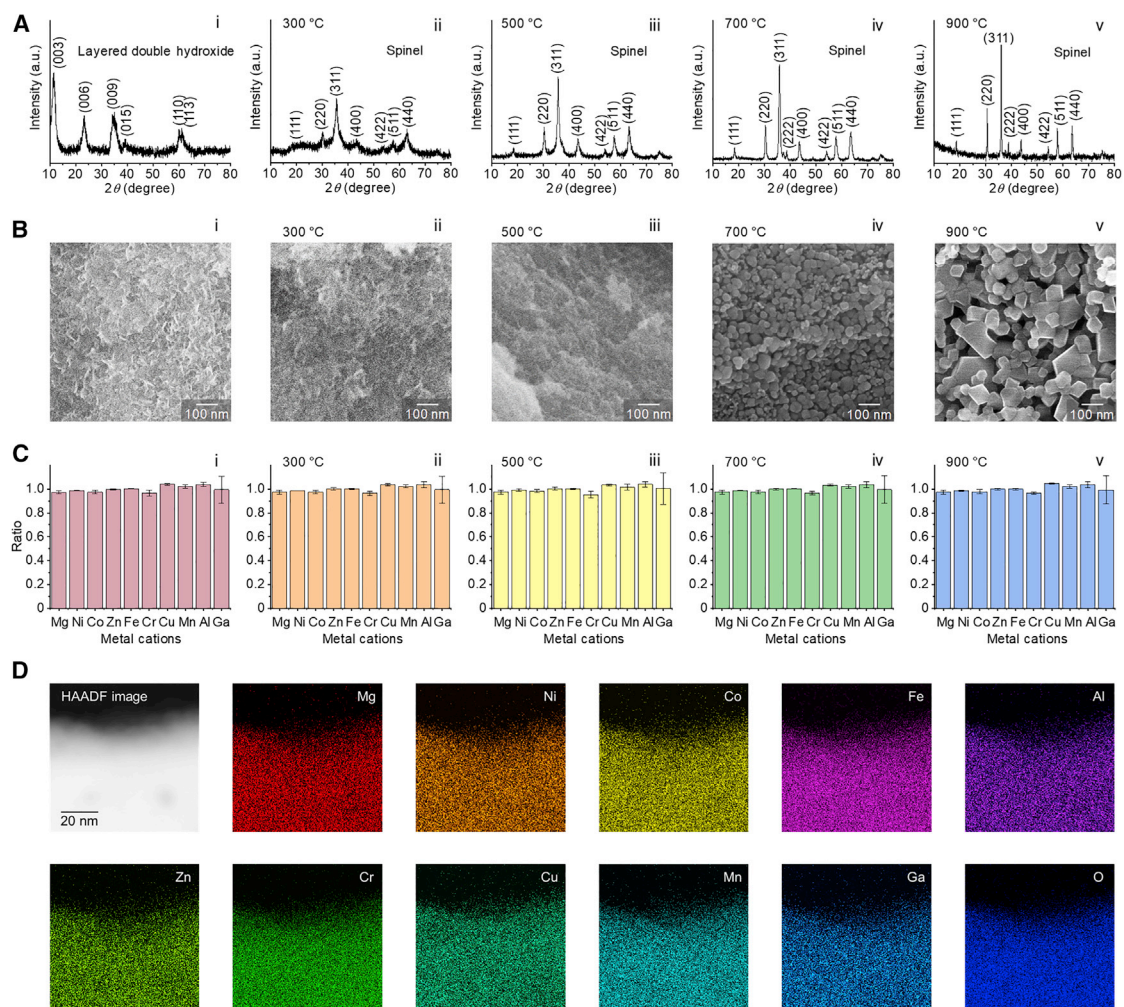


Figure 3. Characterization of HE-LDHs and mixed metal oxides with equimolar metal cations

(A–C) X-ray diffraction patterns (A), scanning electron microscopy images (B), and metal cation ratios (C) obtained by inductively coupled plasma optical emission spectroscopy of (i) HE-LDHs prepared from a solution containing Mg, Ni, Co, Fe, Al, Zn, Cr, Cu, Mn, and Ga cations, and their products obtained by calcination at (ii) 300°C, (iii) 500°C, (iv) 700°C, and (v) 900°C. The error bars indicate the standard deviations of the metal cation ratios determined by repeating the measurements thrice.

(D) High-angle annular dark-field scanning transmission electron microscopy image of HE-LDH particles containing various metal cations and the corresponding energy-dispersive X-ray spectroscopy elemental maps for Mg, Ni, Co, Fe, Al, Zn, Cr, Cu, Mn, Ga, and O.

As the calcination temperature was increased through 500°C, 700°C, and 900°C, the peaks corresponding to the spinel structure became sharper in the XRD patterns, suggesting that the size of the crystallites or grains increased (Figures 3Aiii–3Av). Because the ionic radius range for LDH metal cations is shared with that for metal cations of spinels⁴⁷, the LDHs could be transformed to spinel oxides by heat treatment in air. In particular, heat treatment at 500°C did not lead to significant changes in morphology (Figure 3Biii), but heat treatment at 700°C resulted in the formation of particulates (grains) (Figure 3Biv), and these crystal grains further grew after calcination at 900°C (Figure 3Bv). These observations are consistent with the reduction in peak broadness of the XRD patterns with increasing temperature because of the growth of the crystal grains (Figure 3A). At certain temperatures, the crystal structures changed, but the outer morphology did not change significantly. However, with a further increase in the calcination temperature, the

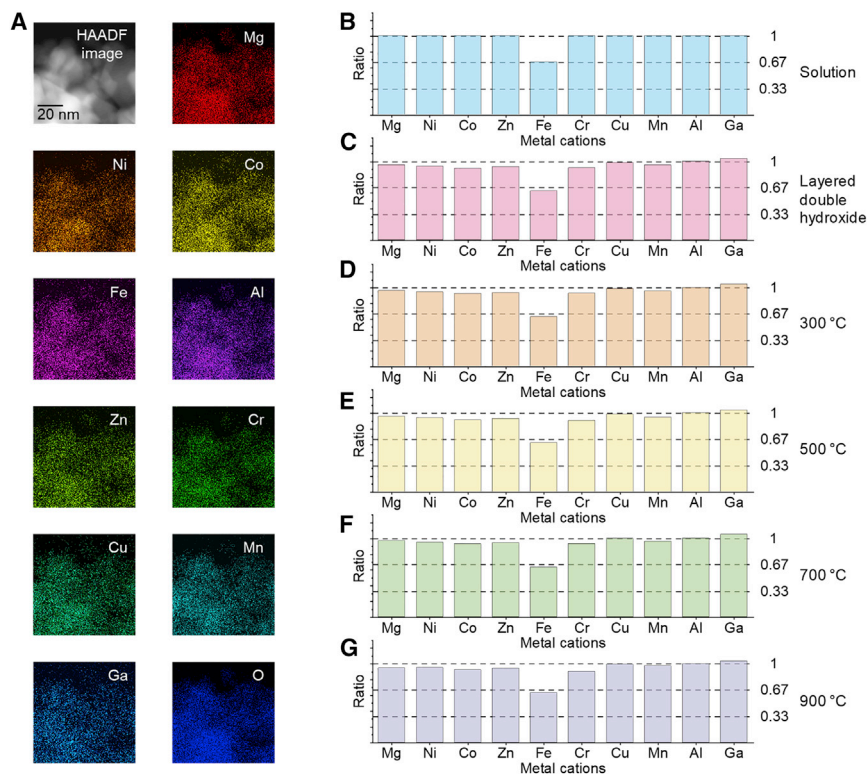


Figure 4. Characterization of MMOs heat treated at 700°C containing ten different metal cations in equimolar quantities and HE-LDHs and MMOs containing nine different metal cations in equimolar ratios and Fe cations in two-thirds the molar ratio of the other components

(A) High-angle annular dark-field scanning transmission electron microscopy image of powder containing various metal cations heat treated at 700°C and the corresponding energy-dispersive X-ray spectroscopy elemental maps for Mg, Ni, Co, Fe, Al, Zn, Cr, Cu, Mn, Ga, and O.

(B) The ratio of metal cations ionized in solution.

(C–G) Metal cation ratios obtained by inductively coupled plasma optical emission spectroscopy on HE-LDHs prepared from the solution (C) and metal oxides prepared by calcination of the HE-LDHs at 300°C (D), 500°C (E), 700°C (F), and 900°C (G).

morphologies and dimensions of the samples changed because of the growth of the grains having the spinel structure. The TEM images of the samples treated at 700°C (Figures S1C and S1D) show the enlarged spinel grains. Despite this morphological change, the metal cation ratios inherited from the solution were maintained after heat treatment at high temperatures (Figure 3C). Moreover, the STEM-HAADF image and the corresponding EDS elemental maps of the sample treated at 700°C (Figure 4A; Figure S2B) indicate that the 10 different metal cations were uniformly distributed in the structures without elemental segregation. Mg, Ni, Co, Fe, Al, Zn, Cr, Cu, Mn, and Ga have been reported as constituent elements of spinel structures.^{48–50} Moreover, recently, high-entropy spinel oxides containing Co, Cr, Fe, Mn, and Ni⁵¹ and spinels containing Mg, Ti, Zn, Cu, and Fe³⁰ have been reported. In the crystals, the entropic contributions to the free energy promote thermodynamic stability. As the number of components increases, the configurational entropy increases; $\Delta S_{\text{conf}} = R \ln n$, where R is the ideal gas constant and n is the number of components (in our case, $n = 10$).²⁵ The configurational entropy can regulate the normal-to-inverse transformation in spinel structures.⁵² Therefore, single-phase spinel oxides containing 10 different metal cations can form.

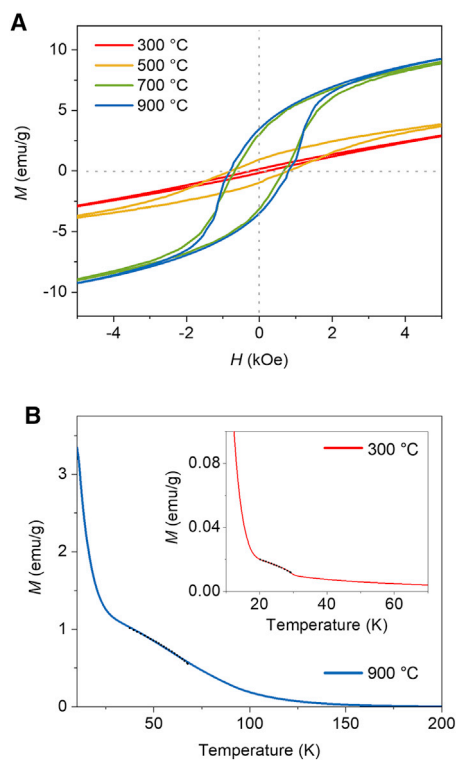


Figure 5. Magnetic properties of MMOs
(A) Hysteresis curves of MMOs prepared at 300°C, 500°C, 700°C, and 900°C measured at 10 K.
(B) Temperature-dependent magnetization of MMOs prepared at 300°C and 900°C.

The thermal decomposition of the HE-LDHs was further studied by simultaneous differential scanning calorimetry and thermogravimetric analysis (Figure S4). Between 30°C and 170°C, a mass loss was observed that corresponds to the removal of H₂O molecules from the interlayer space. Between 170°C and 300°C, a mass loss corresponding to the dehydroxylation of the hydroxide layer and extraction of the interlayer anions was observed. These changes indicate the transformation of the LDHs to MMOs. The third mass loss occurred between 300°C and 500°C and was a result of the total dehydroxylation and ejection of residues in the interlayer; this loss led to the collapse of the layered structures. There was also a slight mass loss above 500°C, and it can be ascribed to the elimination of residues from the mixed oxides.^{53,54} Overall, the HE-LDHs lost 32.17% of their initial mass as a result of dehydroxylation and the removal of interlayer anions and water molecules.

Magnetic properties of complex metal oxides

Figure 5A shows the magnetic hysteresis curves of the MMOs measured at 10 K with an increase in the annealing temperature from 300°C to 900°C. The coercive field (H_C) and the remanent magnetization (M_R) increased significantly with an increase in the annealing temperatures of the HE-LDHs. For instance, the value of H_C for the sample annealed at 300°C was approximately 210 Oe, but that for the sample annealed at 700°C was 800 Oe. The temperature-dependent magnetization of the MMOs shown in Figure 5B indicates the coexistence of paramagnetic and ferromagnetic behavior at low temperatures. The Curie temperature (T_C) for the ferromagnetic components was estimated using mean field theory, $M \propto (T_C - T)^{1/2}$. The obtained values for the annealed samples at 300°C and 900°C are 34.2 and 80.7 K, respectively. The magnetic hysteresis curves of the samples treated at various annealing temperatures are displayed in Figure S6. These results indicate that the improved crystallinity with an increase in annealing temperature enhances the

ferromagnetic properties (e.g., H_C , M_R , and T_C) because the increase in crystallinity intensifies the long-range ferromagnetic order and strong exchange interactions in the MMOs.

Metal cation ratio control of high-entropy LDHs and complex metal oxides

To confirm the controllability over the metal cation ratios in the HE-LDHs and oxide derivatives, a control experiment was conducted. HE-LDHs were prepared from a solution containing Fe cations in a molar ratio equal to two-thirds of those of the other cations (Mg, Co, Al, Ni, Cr, Cu, Zn, Mn, and Ga; Figure 4B). An XRD analysis revealed that the HE-LDHs had formed successfully (Figure S7A). Furthermore, as in the case of equimolar metal cations (Figure 3), the HE-LDHs were transformed into spinel oxides after heat treatment in air (Figures S7B–S7E). In addition, the ICP-OES results for the LDH samples show that the molar ratios of cations of the reaction solution were preserved in the HE-LDHs (Figure 4C). Additionally, the metal ratios were maintained after heat treatment (Figures 4D–4G). Thus, the results indicate that the control over the composition of LDHs and derived metal oxides can be achieved by simply controlling the metal cation ratios of the reaction solution. Therefore, this solution-based method allows the preparation of complex metal oxides with desired compositions.

The exponential increase in the amount of electronic data in this information age means that there is an increasing need for data storage and processing.⁵⁵ Thus, we propose that high-entropy materials could be used as information storage media in the future. Crucially, the HE-LDH formation process is simple and achieved under ambient conditions, thus enabling large-scale production. Furthermore, because various metal cations can be uniformly distributed without segregation in the HE-LDHs⁵⁶ and their compositions can be precisely controlled, an individual LDH particle can contain information coded by the cation ratio. For example, if five distinct states of “add (ratio level 1),” “add (ratio level 2),” “add (ratio level 3),” “add (ratio level 4),” and “subtract (ratio level 0)” for each of 10 independent choices of metal are chosen, the number of combinations approaches 10^7 . Moreover, the information stored in the HE-LDHs or oxide derivatives was not significantly affected by high-temperature treatment, as shown in Figures 3C and 4 (up to 1,200°C; Figure S8). By use of currently available techniques, information decoding could be achieved by quantitative analysis methods such as ICP-OES. Importantly, only extremely small amounts of the powder (or, in principle, a part of an individual LDH particle) would be needed for decoding because of the uniform distribution of cations in the structures. However, in the future, if a simpler quantitative analysis method were developed, information stored in the HE-LDHs or oxide derivatives could be decoded in a simpler fashion.

Figure 6 shows the metal cation ratio retention of the samples treated at high temperatures. Each metal cation ratio is close to that of the HE-LDHs at 23°C (i.e., close to 100% retention) over a wide range of temperatures. Thus, despite the use of heat treatment for morphology, crystallinity, crystallographic grain size, and vacancy control, the metal ratio was retained in the complex metal oxides. Therefore, the complex metal oxides derived from HE-LDHs have tailored compositions and structural properties, which makes them suitable for a wide range of applications.

In summary, we investigated LDH formation to identify the factors determining metal cation incorporation into the metal hydroxide layers of LDHs. Metal cations satisfying the ionic radius criterion can be incorporated into the LDH structures simultaneously. Thus, we prepared HE-LDHs containing Mg, Co, Al, Ni, Fe, Cr, Cu, Zn, Mn,

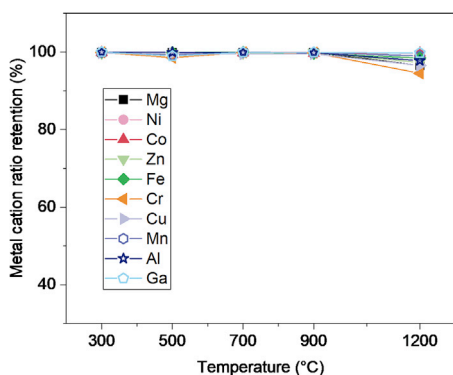


Figure 6. Metal cation ratio retention of MMOs

Retention of metal cation ratio of HE-LDHs derived metal oxides as a function of temperature.

and Ga uniformly distributed in the single-phase structures. Furthermore, their metal cation ratios were inherited from the reaction solutions and were maintained at high temperatures. Therefore, complex spinel oxides with controlled compositions can be prepared by using this solution-based method. In addition to the formation of HE-LDH powders, HE-LDH films can be deposited on substrates by layer-by-layer deposition or direct growth. Moreover, the range of possible cation radii can be extended by choosing other metal hydroxide precursors. Consequently, the precursor transformation approach described here provides a new avenue for the large-scale fabrication of advanced materials having tunable functional properties for various applications.

EXPERIMENTAL PROCEDURES

Resource availability

Lead contact

Further information and requests for resources and reagents should be directed to and will be fulfilled by the lead contact, Seungho Cho (scho@unist.ac.kr).

Materials availability

All materials generated in this study are available from the lead contact without restriction.

Data and code availability

The authors declare that data supporting the results of this study are available in the main text and supplemental information. Further information and requests for additional data should be directed to the lead contact.

Materials

Magnesium nitrate hexahydrate [$\text{Mg}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\geq 99.0\%$], aluminum nitrate nonahydrate [$\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\geq 99.0\%$], cobalt nitrate hexahydrate [$\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\geq 99.0\%$], iron nitrate nonahydrate [$\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\geq 99.0\%$], nickel nitrate hexahydrate [$\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\geq 99.0\%$], copper nitrate trihydrate [$\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$, $\geq 99.0\%$], chromium nitrate nonahydrate [$\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\geq 99.0\%$], zinc nitrate hexahydrate [$\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\geq 99.0\%$], manganese nitrate tetrahydrate [$\text{Mn}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$, $\geq 99.0\%$], gallium nitrate hydrate [$\text{Ga}(\text{NO}_3)_3 \cdot \text{H}_2\text{O}$, $\geq 99.0\%$], lanthanum nitrate hexahydrate [$\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\geq 99.99\%$], neodymium nitrate hexahydrate [$\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\geq 99.9\%$], europium nitrate pentahydrate [$\text{Eu}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, $\geq 99.9\%$], gadolinium nitrate hexahydrate [$\text{Gd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\geq 99.9\%$], terbium nitrate pentahydrate [$\text{Tb}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, $\geq 99.9\%$], dysprosium nitrate hydrate [$\text{Dy}(\text{NO}_3)_3 \cdot \text{H}_2\text{O}$, $\geq 99.9\%$], holmium nitrate pentahydrate

[Ho(NO₃)₃·5H₂O, ≥99.9%], erbium nitrate pentahydrate [Er(NO₃)₃·5H₂O, ≥99.9%], thulium nitrate pentahydrate [Tm(NO₃)₃·5H₂O, ≥99.9%], ytterbium nitrate pentahydrate [Yb(NO₃)₃·5H₂O, ≥99.9%], lutetium nitrate hydrate [Lu(NO₃)₃·H₂O, ≥99.9%], strontium nitrate [Sr(NO₃)₂, ≥99.0%], samarium nitrate hexahydrate [Sm(NO₃)₃·6H₂O, ≥99.9%], lead nitrate [Pb(NO₃)₂, ≥99.0%], cadmium nitrate tetrahydrate [Cd(NO₃)₂·4H₂O, ≥98.0%], praseodymium nitrate hexahydrate [Pr(NO₃)₃·6H₂O, ≥99.9%], bismuth nitrate pentahydrate [Bi(NO₃)₃·5H₂O, ≥98.0%], sodium carbonate [Na₂CO₃, ≥99.0%], and sodium hydroxide [NaOH, ≥98%] were used. All chemicals were purchased from Sigma-Aldrich, and they were used without further purification.

Synthesis of HE-LDHs and MMOs

To prepare the HE-LDHs, 0.007 mol of the nitrate salt of each metal was dissolved in 100 mL deionized water (solution A). Then, 0.2 mol of NaOH and 0.08 mol of Na₂CO₃ were dissolved in 200 mL deionized water to obtain an aqueous 1 M NaOH and 0.4 M Na₂CO₃ solution (solution B). Then, solution B was slowly poured into solution A until pH 10 was reached, and the resultant solution was maintained at 60°C for 24 h. The precipitates were washed with deionized water and ethanol using a centrifuge and vortex mixer. The precipitates were dried at 60°C for 24 h, and then the powders were collected. To prepare metal oxides containing various metal cations, the LDH powders were placed in alumina boats and calcined at 300°C, 500°C, 700°C, 900°C, or 1,200°C for 1 h in a box furnace. The heating rates were 10°C min⁻¹ for heat-treatment temperatures of 300°C, 500°C, and 700°C and 12.8°C min⁻¹ for those at 900°C and 1200°C.

Characterization

The crystal structures were determined by X-ray diffractometry (XRD) by using an X-ray diffractometer (D8 ADVANCE, Bruker AXS) with Cu-K_α radiation (λ = 1.5406 Å) and a high-power X-ray diffractometer (HP-XRD; D/MAX2500V/PC, Rigaku). The sample morphologies were investigated using field-emission scanning electron microscopy (FE-SEM; S-4800, Hitachi High-Technologies). High-resolution transmission electron microscopy (HR-TEM; JEOL JEM-2100F TEM system operated at 200 kV) was used to investigate the crystallinity and elemental distribution of the samples. Inductively coupled plasma optical emission spectroscopy (ICP-OES) measurements were conducted using a Varian 700-ES spectrometer to reveal the sample compositions. Thermal analysis was conducted under N₂ flow at a heating rate of 10°C min⁻¹ until 1,200°C by using simultaneous differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA) (SDT; Q600, TA instruments). Fourier transform infrared (FTIR) spectroscopy analysis between 4,000 and 400 cm⁻¹ was achieved using a Varian 670 spectrometer. An electromechanical Mössbauer spectrometer was used in constant-acceleration mode with a ⁵⁷Co source in a rhodium matrix, and the sample temperature was maintained at 295 K. The source was accelerated through a range of velocities from -12 to 12 mms⁻¹ by using a driving unit to produce the Doppler effect, and the γ-ray energies were scanned. The spectrometer was calibrated at 295 K with a metallic α-Fe foil as the reference absorber. The spectra were analyzed using a least-squares fitting program assuming Lorentzian line shapes. The magnetic properties of the MMOs were measured by using a superconducting quantum interface device-vibrating sample magnetometer (SQUID-VSM). The temperature dependency of the metal cation ratio for each metal cation in the structures was estimated using Equation 1.

$$\text{Metal cation ratio retention (\%)} = \frac{C_{23^\circ\text{C}} - |C_T - C_{23^\circ\text{C}}|}{C_{23^\circ\text{C}}} \times 100 \quad (\text{Equation 1})$$

Here, $C_{23^{\circ}\text{C}}$ is the average molar ratio of each metal cation in an LDH sample at 23°C and C_T is the average molar ratio of each metal cation in the samples calcined at temperature T .

SUPPLEMENTAL INFORMATION

Supplemental information can be found online at <https://doi.org/10.1016/j.xcrp.2021.100702>.

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AUTHOR CONTRIBUTIONS

S.C. proposed, designed, and supervised the research. M.K. synthesized and characterized the samples. W.J. and J.S. contributed to structural characterizations of the samples. I.O. and J.-W.Y. measured the magnetic properties and conducted data analysis. H.C. and C.S.K. obtained the Mössbauer spectra and analyzed the data. M.K., I.O., J.-W.Y., and S.C. co-wrote the manuscript. All authors read and commented on the manuscript.

DECLARATION OF INTERESTS

The authors declare no competing financial interests.

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